


Notes

1. All dimensions are in mm. unless otherwise specified.
2. Material  $\text{Ø}$  mm. round . steel bar.  
(SP.24 TIS 20-2524)
3. Pulling iron shall be hot - dip galvanized after forming.  
the thickness of zinc coating shall not be less than 120 microns.
4. The bending radius shall be as follows  
 $R_1 = 35 \pm 5$  mm.  
 $R_2 = 22 \pm 1$  mm.
5. Minimum resisting pulling tension of the pulling iron shall not less than 3000 kg.

 <b>IAMPONG DEVELOPMENT CO.,LTD</b>		<b>TITLE: PULLING IRON FOR MANHOLE AND HANDHOLE</b>	
		<b>AND HANDHOLE</b>	
SIZE A	FSCM No.	DWG. No. DWG_PUI101	REV.DATE
SCALE 1:6		TOLERANCE $\pm 2\%$	SHEET 1 OF 1